



# ORGANIC DYESTUFFS CORPORATION

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## CORPORATE OFFICE

65 Valley Street  
P.O. Box 14258  
East Providence, RI

TEL: (800) 556-6785

TEL: (401) 434-3300

FAX: (401) 434-2390

## TECHNICAL BULLETIN

### ORCO ACCELERATOR PA-25<sup>®</sup>

**Description:** Highly active organic catalyst for use with cross-linkable polymer emulsions and thermosetting resins where speed of cure and temperature is limited.

**Properties:**

<i>Appearance</i> -	Dark amber to brown liquid (color may vary)
<i>Odor</i> -	Mild
<i>pH</i> -	1.5 to 2.0

**Procedures:** Dependent on type of polymer emulsion, and/or thermosetting resin, a starting recommendation would be between 0.25 to 0.75 oz./gal. owb. In all cases, **Orco Accelerator PA-25** should be added last after the resin and auxiliaries have been diluted to approximate bath volume.

**Storage:** Protect from freezing or excessive heat ( 110° F+(43°C+))

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C O L O R A N T S F O R A L L I N D U S T R I E S

BRANCH OFFICE: NORTH CAROLINA DIVISION  
1015 Concord Parkway N • Concord, NC 28027  
TEL: 800-783-6955  
TEL: 704-786-1118  
FAX 704-788-2415

