# **Technical Bulletin**



### **ECCO REZ™ M-907**

#### CLASSIFICATION

Modified acrylic resin emulsion.

#### **SPECIFICATIONS**

Appearance	- Smooth, white emulsion
рН (2%)	- 4.5 - 5.5
% Solids	- 50%
Solubility in water - Forms stable emulsion	
Density	- 8.8-9.2 lbs/gallon
Particle Charge - Non-ionic	
<b>Tg (°C)</b> - +5	0

#### **GENERAL COMMENTS**

**ECCO REZ<sup>™</sup> M-907** is a unique modified acrylic copolymer emulsion, designed for use in textile finishing. This resin will provide wrinkle recovery, shrinkage control and stability to cellulosic fabrics such as cotton, viscose and blends of these fibers. **ECCO REZ<sup>™</sup> M-907** will give permanent effect when used in embossing and schreinering of cotton fabrics and results in minimum odor problems during processing or in fabrics.

**ECCO REZ™ M-907** does not contain formaldehyde and is an excellent replacement for melamine/formaldehyde resins.

This resin imparts durable stiffness and stability to synthetic hydrophobic materials such as nylon, polyester and acrylic fibers. In addition to stiffness, this product will give full-bodied, desirable hand.

**ECCO REZ<sup>™</sup> M-907** is compatible with the variety of softeners currently used in textile finishing. **ECCO REZ<sup>™</sup> M-907** is cross-linking and does not normally require a catalyst if cure at 300°F.

Rhode Island Division 65 Valley Street East Providence, RI 02914 Tel: 800-556-6784 Tel: 401-434-3300 Fax: 401-438-8136 North Carolina Division 1015 Concord Parkway North Concord, NC 28027 Tel: 800-783-6955 Tel: 704-786-1118 Fax: 704-786-2415 Shanghai Division Tel: 021-56630119 Fax: 021-56329220

www.organicdye.com

E: info@organicdye.com

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#### **APPLICATIONS**

**ECCO REZ<sup>™</sup> M-907** is applied by conventional methods, such as padding from a water solution followed by drying and curing.

The use of **ECCO CATALYST™ M-907 MOD** is suggested when curing temperatures are below 300°F. With respect to concentration, we recommend using 1.5% catalyst on the resin bath or 15% catalyst on resin solids. Curing conditions of 300-325°F for 1-3 minutes are suggested for optimum results.

Applications will vary according to the resulting finish desired on the fabric. Examples of typical formulations for 100 gallons total are as follows:

COTTON - wrinkle recovery

52 lbs ECCO REZ<sup>™</sup> M-907 15 lbs ECCOSOFT<sup>™</sup> C-201 4 lbs CATALYST<sup>™</sup> M-907 NYLON NETTINGS - structural stiffness & resilience

50 lbs ECCO REZ™ M-907

3 lbs CATALYST™ M-907

COTTON - embossing & schreinering

106 lbs. ECCO REZ<sup>™</sup> M-907
25 lbs. ECCOSOFT<sup>™</sup> C-201
8 lbs. CATALYST<sup>™</sup> M-907

BINDER FOR SLASHER DYEING

200 lbs **ECCO REZ™ M-907** 

1 lbs ECCOWET™ W-88

1 lbs ECCO™ DEFOAMER 33-NS

\* ECCO<sup>™</sup> Pigment Dispersion

ALL VISCOSE FABRIC - wrinkle recovery

 105 lbs
 ECCO REZ™ M-907

 8 lbs
 ECCOSOFT™ SPI

 8 lbs
 CATALYST™ M-907

WORSTED WOOL - shrinkage control and wrinkle recovery(wash & wear wool)

20 lbs ECCO REZ™ M-907

21 lbs ECCOSOFT™ PSS

\*Amount varies with desired color and dispersion content.

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