

Orco Accelerator PA-25™

Orco Accelerator PA-25™ is a highly active organic catalyst for use with cross-linkable polymer emulsions and thermosetting resins where speed of cure and temperature is limited.

Physical Properties

Appearance	Dark amber to brown liquid (color may vary)
Odor	Mild
pH	1.5 - 2.0

Procedures

Depending on type of polymer emulsion, and/or thermosetting resin, a starting formula recommendation is 0.25 - 0.75 oz/gal of **Orco Accelerator PA-25™** on weight of bath.

In all cases, **Orco Accelerator PA-25™** should be added last after the resin and auxiliaries have been diluted to approximate bath volume.

Storage

Protect from freezing or excessive heat (> 110°F(43°C))