















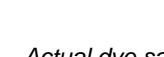


OrcoTerge™ Colorants for the HI&I Industries

OrcoTerge™ colorants are specialty dyes specifically selected for use in detergent applications for the carwash and Household, Industrial, & Institutional(HI&I) industries. These dyes have high stability properties which are required in many specialty soap and detergent formulations.

	OrcoTerge™	pH (1% Dilution in Deionized H ₂ O)	pH Stability	Solubility 68°F (g/L)	Specific Gravity
	Yellow F 120%	9.45	6 - 10	>80	
	Yellow G2 Crude	5.35	2 - 13	>60	
	Yellow GLD Crude	8.10	2 - 9	>100	
	Yellow GLD Liquid	-	2 - 9	-	1.15
	Orange Y	7.10	2 - 11	>60	
	Orange Y Liquid	-	2 - 11	-	1.11
	Rhodamine B 425%	2.20	3 - 10	>60	
	Rhodamine B Liquid	-	3 - 10	-	1.04
	Red CW Conc	6.85	2 - 13	>50	
	Violet FBL	5.10	3 - 9	>60	
	Violet BSV Liquid	-	4 - 9	-	1.14
	Blue BG 200%	6.75	4 - 9	>60	
	Blue BG Ex Liquid	-	4 - 9	-	1.16
	Blue RB-T	9.55	2 - 13	>40	
	Green GB	6.10	2 - 13	>40	
	Green NNW	5.65	2 - 13	>50	
	Green BG Liquid		4 - 9	-	1.10

Actual dye samples must be evaluated in a laboratory on medium to be dyed in production for accurate shade and physical property results. Shades shown on print material and computer monitors are for general reference only as they are inherently inaccurate due to calibration variations and technical limitations of monitors and printers.