ECCOTM CLEAR CONC OLH-M 7742

- Thickener for aqueous pigment print applications
- Product exhibits rapid viscosity development and excellent electrolyte stability greatly reducing the need for back-thickening
- Can be used in discharge print applications.

GENERAL PROPERTIES

Classification - Polyacrylate copolymer emulsion
Appearance - Off white fluid paste
Odor - Strongly ammoniacal
Flash Point (Aprox) - 170-200°F Open cup
Strain method - 60 mesh filter bag.
Lbs/Gal - 8.6 +/-5%
VOC's (% Theoretical) - <16%

COA SPECIFICATIONS

<table>
<thead>
<tr>
<th>Description</th>
<th>Lower Limit</th>
<th>Target</th>
<th>Upper Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>8</td>
<td>9.5</td>
<td>11</td>
</tr>
<tr>
<td>Viscosity (cps)</td>
<td>2000</td>
<td>4000</td>
<td>6000</td>
</tr>
<tr>
<td>Solids (%)</td>
<td>63</td>
<td>65</td>
<td>68</td>
</tr>
</tbody>
</table>

STABILITY

- Stable for a minimum of six months after shipping date under normal storage conditions
- Keep from freezing

AVAILABILITY

ECCOTM CLEAR CONC OLH-M 7742 is available in a variety of containers ranging from 5 to 55 gallon containers.