

## Orco Air-Dry Binder 6398™

**Orco Air-Dry Binder 6398™** is a durable modified styrene-acrylic designed for multiple uses where a low temperature curable binder is required. Having good flexibility and water resistance, **Orco Air-Dry Binder 6398™** is used both as a primary pigment binder as well as a top finish to improve crock resistance.

### Physical Properties

<b>Appearance</b>	Milky white emulsion
<b>Odor</b>	Mild acrylic odor
<b>Solids</b>	45%
<b>Tg</b>	20° C
<b>Specific Gravity</b>	1.06
<b>pH</b>	4.0 - 5.0

### Features

- No reportable formaldehyde residuals
- High water resistance
- Flexible, tack free characteristics
- Carboxyl functionality
- Low temperature dry/cure
- Recommended catalysts are Zinc or Zirconium type salts

### Storage

**Orco Air-Dry Binder 6398™** emulsification / colloid system is sensitive to low pH's. To avoid any problems when formulating, maintain a pH above 7.0 at all times.