

Orco Clear Concentrate SP/2™

Orco Clear Concentrate SP/2™ is a highly efficient clear concentrate for use in either flatbed or rotary screen printing primarily designed for all aqueous systems but capable of handling up to 15-20% mineral spirits if desired.

Physical Properties

Appearance	Off-white pourable liquid
Odor	mild
pH	7.5-8.0 in a 3% Clear print paste
Compatibility	Compatible with most nonionic and anionic pigments and low-crocks when antifoam is used; non-silicone type antifoam is recommended.

Advantages

- Bright sharp clear prints
- Smooth lump-free clears obtained with minimum mixing
- No strong ammonia or solvent odors
- No highly flammable solvents used in concentrate makeup
- Will not clog screens

Procedures

All-Aqueous

2.5 - 3.5%

Orco Clear Concentrate SP/2™ (amount varies due to type and amount of color or low-crock used).

Low-Solvent Clear

2.25 - 2.50%
82.50 - 82.75%
15.0%

Orco Clear Concentrate SP/2™
Cold water
Mineral spirits

Storage

Some stratification may occur upon prolonged storage but properties will be renewed by simply stirring contents.