Orco Flex Finish 40™

**Orco Flex Finish 40™** is a modified nonionic polyvinyl acetate emulsion for use in coating and finishing where a strong but flexible film is desired and is especially useful when high percentages of Poly Vinyl Acetate causes “cracking off.”

### Physical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Pourable white fluid</td>
</tr>
<tr>
<td>Ionic charge</td>
<td>nonionic</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.06</td>
</tr>
<tr>
<td>Stability</td>
<td>stable in pH range of 3.5-9.0; Keep from freezing</td>
</tr>
<tr>
<td>pH</td>
<td>3.5 - 4.5</td>
</tr>
</tbody>
</table>

### Applications

Applicable to all fibers

### Procedures

For application where fullness of hand is desired without the usual harshness of conventional Poly Vinyl Acetates, 5 - 10% **Orco Flex Finish 40™** on weight of goods may be padded on material at room temperature with the usual drying temperature of 175°F - 250°F(79-120°C).