

Orco Pad Binder HLF-P™

Pad Binder HLF-P™ is a self-crosslinking acrylic latex polymer emulsion specially designed for pigment padding on both narrow and wide goods where low formaldehyde release is important.

Physical Properties

Appearance	White emulsion
Odor	Pleasant
Emulsifier system	Anionic
Solids	50% ± 1%
pH	4.5 to 5.0

Procedures

Mix

- 16.00 -20.00 oz/gal **Orco Pad Binder HLF-P™**
- 4.00 oz/gal **Orco Antimigrant U-1300**
- 0.34 oz/gal **Orconol CHSA Conc**
- 1.50 oz/gal **Orco Catalyst 781**

Pad, dry and then cure at 280°F(138°C) for a minimum of 1 minute

The amount used of **Orco Pad Binder HLF-P** will vary depending on the shade and fastness requirements. In most cases, the free formaldehyde contributed by the system should be no more than 15 ppm.

Storage

Protect from freezing or high heat (+100°F(38°C))