

Orcofix F-NF™

Orcofix F-NF™ is a non-formaldehyde fixing agent for direct dyes on cellulose offering excellent wet fastness at an economical price.

Physical Properties

Appearance	pale yellow liquid
Ionic charge	cationic
Chemical nature	quaternary polymer
Odor	mild, pleasant
pH	6.0

Advantages

- Better lightfastness than conventional dices (formaldehyde) fixes
- Improves wet fastness with minimum or no effect on hand
- Minimum or no shade change attributed to after-treatment

Procedures

- 2.0% **Orcofix F-NF™** on weight of goods(owg)
- 0.7 -1.0 % owg Acetic Acid 56%

Run at 120°F (49°C) for 20 minutes. Drop bath and dry. Do not rinse.

For **Orcofix F-NF™** removal:

- 3.0% owg Soda Ash or 1.5% owg Caustic Soda
- 10.0% owg Glauber's Salt

Run at 200°F(93°C) for 30 minutes. Drop bath and rinse. Re-acidify before dyeing.

Storage

12 months minimum in cool dry area