Technical Bulletin



Orcozine Retarder AP™

Orcozine Retarder AP^{m} is a highly concentrated quaternary compound which exhibits extremely powerful retarding action on basic/cationic dyes in the dyeing of various types of acrylics. This includes stock, yarn, and piece goods.

Physical Properties

Appearance	Clear yellow liquid
Chemical Classification	Quaternary ammonium derivative
Ionic Charge	Cationic
Solubility	Miscible with water in all proportions

Applications

- Normally 1.0% to 2.0% of **Orcozine Retarder AP™** on weight of fabric(owf) is more than adequate in the dyeing of very light shades, 0.25% to 0.50% owf for medium shades, and 0% to 0.10% owf for heavy shades.
- Excessive amounts of **Orcozine Retarder AP™** (3% to 6% owf) is useful in stripping down off-shade lots or for leveling unevenly dyed goods.

Procedures

1. Set bath at 110-120°F(43-49°C) with:

Y% owf **Orcozine™** dyes X% owf **Orcozine Retarder AP™** 0.5 **%** owf **Orconol CHSA Conc™** 0.25% owf Sodium Acetate 1.00% owf Acetic Acid 56%

- 2. Enter goods. Bring slowly to boil. Boil for 1 to 1 1/2 hours.
- 3. Rinse well.