

How to Strip **Orco Reactive™** Dyes from Cotton

Partial Strip

1. In a warm bath of approximately 100°F(38°C) and 20:1 liquor ratio add:
 - 0.25% **Orcopon KP™** on weight of fabric(owf)
 - 13 oz/gal(10g/L) common salt
 - 0.25-1.25 oz/gal(2-10g/L) of caustic soda flake depending on degree of stripping desired. This range is equivalent to an approximate stripping of 10%-50%.
2. Run at boil for 30 minutes and drop bath.
3. Hot rinse well.
4. In new bath add 0.5% owf acetic acid 56% and run at the boil for 5 - 10 minutes.
5. Drop bath followed by a good hot rinse.

Full Strip

1. In a warm bath of approximately 100°F(38°C) and 20:1 liquor ratio add:
 - 0.80 oz/gal(6g/L) sodium hydrosulfite
 - 0.80 oz/gal(6g/L) caustic soda flake
 - 0.25% owf **Orcopon KP™**
2. Run at boil for 30 minutes and drop bath. Hot rinse well.
3. In a new bath add 0.5% owf acetic acid 56% and run at the boil for 5 - 10 minutes and drop bath followed by a good hot rinse.