

## How to Scour Cellulosics in a J-Box

It is very important that the goods to be dyed are free of any processing chemical additives such as sizes, waxes, oils, peroxide, chlorine, or natural contaminants.

Do not exceed a pH of 9 when scouring rayon as the rayon will begin to saponify.

1. Saturate goods in a 125°F(53°C) caustic solution containing 1-2% owb(solution) sodium hydroxide and 0.25% owf **Orcoterge ALK-N Conc™**.
2. Hold goods in J-Box at 200°F-212°F(93°C-100°C) for 1 hour and 45 minutes.
3. Wash goods through two water baths; first at 160°F(71°C) for 15 seconds then 110°F(43°C) for 15 seconds.