Technical Bulletin

LENOLUBE™ N-3086

LENOLUBE N-3086 offers on all systems maximum processability particularly on polyesters and blends thereof.

SPECIFICATIONS

Appearance - Clear, slightly yellow liquid

Solubility - Stable, milky emulsion (10%)

pH (2% sol'n) - 6.0 +- 0.3

Density - 7.5 lbs/gal

Flash Point - 365°F (open cup)

Congealing

Characteristics - 43°F - Pour point at 6°F; Product will show thickening slow haze.

Ionic Charge - Nonionic

On usage, **LENOLUBE N-3086** offers:

- Less fuzzy yarn, less chance of thick and thins, and consequently, superior CV ratings
- Minimization of gumming and shedding
- More uniform coiling in the cans without a possibility of flip-flopping of sliver (which can occur with some polyesters)
- Complete static protection
- greater yields
- Excellent scourability
- Will not affect dyeability
- Lower pour point than competitive products
- No deposition in open end or air-jet spinning

LENOLUBE N-3086 has a much lower congealing tolerance than competitive products and may not solidify as some do. This is most important in a reduction of congealing in the pipe lines of emulsion.

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APPLICATIONS

LENOLUB N-3086 excels particularly on phosphated slick polyesters and polyester/rayon (VISCOSE) blends, as well as on fire retardant polyesters.

Based on customer usage, we initially recommend anywhere from 0.13% to 0.18% add-on of actual **LENOLUB N-3086** from a 1:5 to a 1:8 cut in water. Moisture used depends on mill humidifications and equipment.

On the following blends, **LENOLUBE N-3086** has proven optimum results, based on customer usage:

- Blends of dyed cotton (as high as 80%) with natural cotton
- 100% natural cotton
- Cotton/flax blends
- Polyester/cotton blends
- Polyester/acrylic blends
- Polyester/rayon blends
- Rayon/flax blends
- DuPont COOLAX®

The **LENOLUBE N-3086** aids in reducing fly waste, increases yields and strength as processed on ring, open-end or air-jet spinning.

LENOLUBE N-3086 is recommended by DuPont for their **COOLMAX**[®] fiber.

Based on customer usage, we suggest on these blends, a 1:9 cut in water and a 0.7% - 0.15% add-on of actual **LENOLUBE N-3086** initially be tried.

Information contained in this technical data sheet is up-to-date and correct to the best of Organic Dyes & Pigments' knowledge at the date of issue and are subject to change. As Organic Dyes & Pigments LLC cannot control or anticipate the conditions under which this product may be used, each user should review the information in specific context of the planned use. Organic Dyes & Pigments will not be responsible for damages of any nature resulting from the use or reliance upon the information contained in this data sheet. No express or implied warranties are given.

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