

## Orco Air-Dry Binder 6398™

**Orco Air-Dry Binder 6398™** is a durable modified styrene-acrylic designed for multiple uses where a low temperature curable binder is required. Having good flexibility and water resistance, **Orco Air-Dry Binder 6398™** is used both as a primary pigment binder as well as a top finish to improve crock resistance.

### Physical Properties

<b>Appearance</b>	Milky white emulsion
<b>Odor</b>	Mild acrylic odor
<b>Solids</b>	45%
<b>Tg</b>	20° C
<b>Specific Gravity</b>	1.06
<b>pH</b>	4.0 - 5.0

### Features

- No reportable formaldehyde residuals
- High water resistance
- Flexible, tack free characteristics
- Carboxyl functionality
- Low temperature dry/cure
- Recommended catalysts are Zinc or Zirconium type salts

### Storage

**Orco Air-Dry Binder 6398™** emulsification / colloid system is sensitive to low pH's. To avoid any problems when formulating, maintain a pH above 7.0 at all times.

Information contained in this technical data sheet is up-to-date and correct to the best of our knowledge at the date of issue and are subject to change. As Organic Dyes and Pigments LLC cannot control or anticipate the conditions under which this product may be used, each user should review the information in specific context of the planned use. Organic Dyes and Pigments LLC will not be responsible for damages of any nature resulting from the use or reliance upon the information contained in this data sheet. No express or implied warranties are given. Released: 09/21 RY

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