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January 2, 2025

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## SHELF LIFE & STORAGE FOR ORCO'S PIGMENT DISPERSIONS AND LIQUID DYES

ORCO's dispersions and liquid dyes have a shelf life of 12 months from the date of shipment, provided they are stored in their original sealed containers under suitable conditions  $(15-30^{\circ}C)$  and away from direct sunlight.

To maintain the quality of ORCO's pigment dispersions and liquid dyes, we recommend following these best practices. For optimal performance, ensure that the product is thoroughly mixed before use and that containers are always tightly sealed when not in use. During use, it is important to maintain the product under appropriate conditions (40–75% relative humidity and 15–30°C) while handling opened containers. If the colorant level drops below 1/3 of the container's headspace and the container needs to be stored for an extended period, consider transferring the content to smaller containers to minimize air exposure.

**Sincerely,** Organic Dyes & Pigments, LLC

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